

WELD SYMBOLS FOR MANUFACTURING DRAWINGS

| Symbol | Name | Description |
|----------------------------|------------------|--------------------|
| Size / Length | Size & Length | Weld Size & Length |
| | | |
| Elementary Weld Symbols | Name | Description |
| | V weld | Single-V butt weld |
| | Fillet Weld | Fillet weld |
| | Plug Weld | Plug / Slot weld |
| <u> </u> | Spot Weld | Spot / Tack weld |

| Supplementary Symbols | Name | Description |
|--------------------------|------------------|--|
| | Linish Flat | Linish flush |
| | Linish Smooth | Linish smooth |
| <u>↓</u> □ = | Peripheral | Weld all around |
| \rightarrow | Symmetrical | Both sides |
| TYP | Typical | Weld all the other same features (Repeat) |
| 20 (50) 20 | Stitch | Stitch weld 20mm gap of 50mm |
| , \ | Staggered | Stagger weld |

1mm to 6mm weld are intended to be a single pass

Ref. Roymech. Drawing of Weld Symbols, 2013. [http://www.roymechx.co.uk/Useful_Tables/Drawing/Weld.html] Colin Simmons & Dennis Maguire. Manual of Engineering Drawing to British and International Standards. Bennett Engineering Design Solutions Ltd. 2016

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